

**Amendments to the Specification:**

Please replace the abstract on file with the following amended abstract:

A bakery bag is provided comprising a sheet of flexible, foldable material, coated on one side with metal to define a treated side and an un-treated side. The sheet is folded along a fold line with the treated side facing outwardly thus defining transversely opposite side edges. A gusset is provided by in-folding the fold line into the bag. Transversely opposite end portions of the new gusseted bottom edges are angled edges that angle towards the side edges at a predetermined angle. The sheet is bonded together at adjacent side edges and at adjacent angled edges that have un-treated sides facing each other. Also provided is a method and apparatus for manufacturing the bag.